## NetterVibration



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## Shaker Station for Concrete Compaction Series GyroShake

- System for silent compaction, noise level below $70 \mathrm{~dB}(\mathrm{~A})$
- Nearly pore-free exposed concrete
- Regulation of amplitude during operation
- Regulation of frequency during operation
- Can be integrated in pallet circulation systems
- Shaker station size as per customer's requirement

Shaker Station
Series GyroShake


Technical data and dimensions as per customer's requirements.

## Applications

Shaker stations seires GyroShake are used for the compaction of concrete in pre-cast part manufacturing plants. The concrete for e.g. panel ceilings, garage floors, double-wall panels or railway sleepers is silently compacted in moulds, with operational noise emission levels of below $70 \mathrm{~dB}(\mathrm{~A})$.
The system impresses with its high compaction performance, practically porefree exposed concrete and short cycle times at $<70 \mathrm{~dB}(\mathrm{~A})$. It can be integrated in pallet circulation systems and controlled by their master computer. The stations are individually assembled to meet the customer's needs.

## Design and Working Principle

The station consists of a control and a base frame on which a free-swinging frame is fixed by using a patented suspension system. This guarantees a loss-free, defined deflection of the frame. At least 4 electric unbalance motors are placed on the frame.
The selection of the parameters for the X-, Y - (longitudinal and lateral directions) and an additional circular motion (Z-motion) is made via the electronic control. The unbalance motors can be regulated within a frequency range of $0-7 \mathrm{~Hz}$.

Netter provides solutions. Consult our experienced application technicians.

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